

BEVERAGE FACILITY BOTTLENECK EXTENSIVE MAINTENANCE

Planned maintenance at beverage production facilities is a must. Yet heavy maintenance schedules limit opportunities for optimizing efficiency.

THE RESULT? **AVOIDABLE
EXPENSE**



At some beverage operations, as much as **55%** OF LABOR HOURS are spent on preventive maintenance.

Average annual cost in downtime per roller chain drive can add up to **\$24,000**

Gates synchronous drives require no greasy lubrication and are **VIRTUALLY MAINTENANCE-FREE**



Average maintenance of **1 hour** every two weeks, or **26 hours** of downtime (per drive per year)

CAN COST as much as **\$312,000** **ANNUALLY**

WHAT DRAINS PROFITABLE OPERATIONS?

THREE BIG LEAKS:



Maintenance Headaches
Faulty equipment, parts wear and harsh conditions demand increased maintenance.



Wasted Resources
Constantly running HVAC units plus countless hours of washing down the line strain precious energy and water resources.



Contamination
Greasy roller chain can impact your operation—rubbing off on bottles, packaging and employees.



IN BEVERAGE OPERATIONS,
TIME IS MONEY.

Two types of conversions can help you save both.

**ROLLER CHAIN
TO SYNCHRONOUS
DRIVE CONVERSION**

Eliminate 3,120 minutes

of downtime over the course of 2 years—**saving** you up to

\$624,000

**V-BELT TO
SYNCHRONOUS
DRIVE CONVERSION**

Save \$1,051 per 20 HP unit

in HVAC applications. Facilities with 10 AHUs can

SAVE UP TO \$10,510 PER YEAR

