

Simple. Pressureless. Accumulation. Buffering. Line Control.

High speed packaging lines require intelligent conveyance in order to achieve maximum performance. The Hartness DYNAC is a simply innovative solution that is designed to improve the throughput and efficiency of high speed packaging lines. The 7100 series DYNACs are mass flow systems that provide sequential first in first out accumulation and pressure less product handling, as well as unique line balancing characteristics for containers.

DYNAC has the ability to automatically expand its usable length based on line conditions. Frequent slowdowns and “micro-stops” that are inherent, even in the best designed lines, can dramatically reduce throughput. DYNAC virtually eliminates the effect of these occurrences, raising productivity by providing a constant and optimal product flow from machine to machine.

Unlike some systems that simply provide accumulation, DYNAC's space-saving configuration enables the implementation of Hartness' DYNAC-centric line concept. The DYNAC-centric line design eliminates complicated line controls, and allows equipment

centers to be positioned close together in a smaller footprint. The DYNAC between the two centers isolates these from each other so each runs at its optimum efficiency.

DYNAC-centric lines also require fewer operators and less space, while consuming fewer utilities than traditional packaging lines. Because DYNAC virtually eliminates container pressure, DYNAC-centric lines operate with minimal noise, even when running glass.

Like most of the Hartness mass flow systems, the 7100 FT handles a variety of container formats including plastic, glass, and aluminum as well as many types of non-round containers. Unlike the design of Hartness' other floor level DYNACs, however, this mass flow DYNAC has a unique configuration: the infeed and outfeed chains in the 7100FT flow straight through in the same direction. This gives our customers additional flexibility when designing their lines without losing any of the proven advantages and benefits of the Hartness DYNAC.



The DYNAC 7100 decreases the size and complexity of packaging lines while improving throughput and efficiency.

Benefits

- / Pressureless accumulation for even the highest speed lines
- / Increased line efficiency
 - Balances container flow between machine centers
 - Reduces line pressure (eliminates micro-stops)
- / Sequential first-in/first-out accumulation
- / Improved product quality
 - Reduced breakage and label damage
 - Eliminates pressure
- / Flexible operation
 - Wide product range
 - Wide speed range
 - No changeover
- / Reduced labor needs
 - Extremely low maintenance
 - Allows close-coupling of line components for shared operators
- / Optional DYNAC configurations
 - Inline Flow Through design
 - Integrated Single File outfeed

ITEM	DESCRIPTION	
frame	60 in	80 in
chain width	45 in x 15 in	65 in x 15 in
accumulation with 1 mid-section *	42 ft ² (4 m ²)	54 ft ² (5 m ²)
accumulation with 5 mid-sections*	187 ft ² (17.4 m ²)	264 ft ² (24.5 m ²)
maximum infeed chain width	24 in (610 mm)	24 in (610 mm)
discharge chain width	15 in (381 mm)	15 in (381 mm)
Overall footprint with 1 mid-section plus infeed and outfeed	190 ft ² (17.7 m ²)	230 ft ² (17.7 m ²)
maximum speed *	Application Dependent	Application Dependent
voltage	240 / 480	240 / 480
phase	3	3
hz	50 / 60	50 / 60

*for reference only - product dependant



Powered Spider

The DYNAC 7100SF is equipped with a powered spider that facilitates the flow of containers and allows non-round containers to be accumulated without bridging.

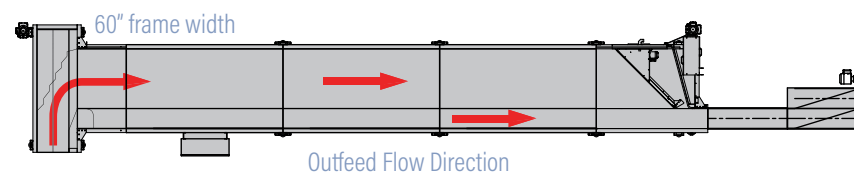
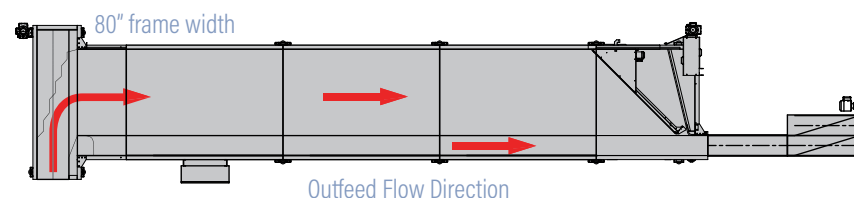
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The DYNAC 7100 FT is versatile with configurations to suit your application requirements. Containers freely Flow Through the DYNAC with little or no pressure. DYNAC accumulates, expanding and contracting on demand, all the while synchronized to the flow of product on your line.



The DYNAC Advantage

DYNAC separates the upstream and downstream machine functions on your line, constantly and automatically modulating product flow between two machine centers. DYNAC eliminates the effects of any microstops, improving line throughput.

